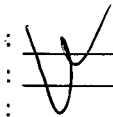


Date: Monday, 23/02/2009 8:04:01 AM
User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|---|---------------------------|--------------|
| Customer : | CC-DAR01 Dart Aerospace Ltd. | Drawing Name : | D28921 |
| Job Number : | 45936 | | |
| Estimate Number : | 10804 | | |
| P.O. Number : | | Part Number : | D28921 |
| This Issue : | 23/02/2009 | Drawing Number : | D2892-1 BLUE |
| Prsht Rev. : | NC | Project Number : | |
| First Issue : | / / | Drawing Revision : | |
| Previous Run : | 42566 | Material : | |
| Written By : |  | Due Date : | 25/02/2009 |
| Checked & Approved By : | | Qty: | 6 |
| Comment : | | Um: | Each |
| Type : MACHINED PARTS | | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

REMOVE FROM STOCK
D2892-1 B 35581

RT 09-02-23

| | | |
|-----|--------|---------|
| 2.0 | D28921 | Support |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

| | | |
|-----|-----------------|----------------------------|
| 3.0 | HAND FINISHING1 | HAND FINISHING RESOURCE #1 |
|-----|-----------------|----------------------------|



Comment: HAND FINISHING RESOURCE #1

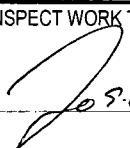
SAND LIGHTLY - 320GRIT

RT 09-02-23

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

 09-02-23

| | | |
|-----|----------------|----------------|
| 5.0 | SPRAY PAINTING | SPRAY PAINTING |
|-----|----------------|----------------|



Comment: SPRAY PAINTING

-PRIME B 110199
-SPRAY PAINT DELFLEET BLUE B 110077
-CLEAR DELFLEET B 110161

RT 09-02-23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 23/02/2009 8:04:01 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D28921

Job Number: 45936

Part Number: D28921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC14

INSPECT SPRAY PAINT



ml 09 02 24



(6)

Comment: INSPECT SPRAY PAINT

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STOCK USING NEW B/N

x tube assy

RT 09-02-25

(46)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/26

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.02.25

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries